

TOOL

Assembly Tool Kits FF759 and 1607

The FF759 and 1607 Assembly Tool Kits contain the assembly tool and accessory items necessary to assemble banded segment socket fittings on marine refueling hose. The FF759 Kit contains tooling for assembly of 4 segment fittings, sizes 2 1/2" and 4".

The 1607 Kit is designed for 5 segment fittings in sizes 6" and 7". Component parts for both kits may be ordered individually as needed.



FF759 Kit – 2 1/2" and 4" Hose Fittings

Part Number	Description	Quantity
–	Assembly Tool	1
Assembly Tool Components		
1583-3	Frame	4
1583-4	Bolt	4
1583-5	Bearing Screw	8
1583-6	Bolt Guide	4
1583-7	Handle	4
1583-8	Bolt Pin	4
21002-43	Retaining Ring	8
Additional Kit Components		
1591-1-40	Adapter Pad (2 1/2")	4
1591-1-64	Adapter Pad (4")	4
1583-2	Locating Pin	8
1583-9	Pliers, Retaining Ring	1
222019	Box	1
21002-43	Retaining Box	8

1607 Kit – 6" and 7" Hose Fittings

Part Number	Description	Quantity
1591-7	Assembly Tool	1
Assembly Tool Components		
1591-3	Frame	5
1583-4	Bolt	5
1583-5	Bearing Screw	10
1583-6	Bolt Guide	5
1583-7	Handle	5
1583-8	Bolt Pin	5
21002-43	Retaining Ring	10
Additional Kit Components		
1591-1-96	Adapter Pad	5
1591-2	Locating Pin	10
1583-9	Pliers, Retaining Ring	1
222021	Box	1
21002-43	Retaining Ring	10



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